



# FUSION FLEXIBLE PLASTICS PRIMER

## TDS/DIRECTIONS & APPLICATION INFORMATION

**FUSION**  
FPP

***KBS Fusion Flexible Plastics Primer is a grey flexible surface primer ideal for promoting adhesion between flexible surfaces coatings like plastics, urethanes, wood, fiberglass, carbon fiber and most varieties of Topcoats. KBS Fusion Flexible Plastics Primer coats fast and easy providing a tight bond for superior paint adhesion and is ideal for hard-to-paint surfaces.***

To achieve expert results, please take the time to carefully read and understand the following directions before you begin your restoration project. If you have any remaining questions or concerns, please call us for technical assistance.

**ALWAYS WORK IN A WELL-VENTILATED AREA. A NIOSH/MSHA APPROVED AIR SUPPLIED RESPIRATOR IS RECOMMENDED. ALWAYS WEAR PROTECTIVE GLOVES AND EYEWEAR.**

### **DIRECTIONS:**

- Recommended temp application range is 55-82°F.
- Clean & dry all surfaces to be etched or primed. KBS Klean, a water-based cleaner/degreaser, is recommended if cleaning is required.
- For maximum adhesion on plastic and melamine, sand lightly with fine sandpaper or steel wool prior to application.
- Always apply thin, covering coats.
- A single coat is generally all that is required but you apply additional coats as needed to fill in small imperfections.
- Shake can until mixing ball moves freely for a minimum of one minute. Hold nozzle 10-14 inches from surface to be coated.
- A single light coat is generally all that is required but you can apply additional coats as needed. When needed, apply 2 to 3 light to medium coats allowing a 3 to 5 minute dry time between each coat. Apply using steady and even strokes. Product will be dry-to-the-touch in 10 minutes. Allow 30 minutes dry time before sanding or top-coating. No need to sand if coated over within 7 days.
- **IMPORTANT:** Clean spray head immediately after use by turning can upside down and spraying until no more paint appears. If clogging occurs, remove spray head and clean with a fine wire. Replace carefully,

pointing can and spray head away from you.

- Allow 1 hour for Fusion FPP to dry before applying BlackTop, KBS MAXX, KBS Top Coater, KBS Top Coater 1K Aerosol or another topcoat.
- Always coat over Fusion FPP within 7 days. If you want to apply after 7 days, scuff the Fusion FPP with 300 grit.
- Fusion FPP produces a primed surface with less than 20% gloss measured at a 60 degree angle.
- Fusion FPP can withstand temperatures of up to 250F.
- Fusion FPP can be cleaned up with KBS #1 Thinner or lacquer thinner.
- Dry Time. To Touch: 10 minutes. To Topcoat: 30 minutes.
- Coverage: 18 sq ft for single coat coverage.

### **CLEAN UP:**

KBS # 1 Thinner or lacquer thinner is ideal for clean up. Fusion FPP must be cleaned up before it dries. Always wear protective gloves to avoid skin contact and temporary staining.

Please remember these instructions are general guidelines only and do not cover every application and environment. If you remain unsure as how to proceed, refer to product instruction sheet, our website:

**KBS-Coatings.com**, or call for technical advice at **1-219-263-0073**.

Please follow all warning and caution notices. See SDS for additional information.

## **MADE IN THE USA.**

*Information contained herein is to our knowledge true and accurate, but all recommendations or suggestions are made without guarantee. Since application lies outside our control, we cannot accept any liability for the results. User shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith.*



### **COMPLETE How-To's**

**KBS-COATINGS.COM**

### **KBS ONLINE INSTRUCTIONAL VIDEOS**

**VIEW 3-STEP SYSTEM APPLICATION VIDEOS  
AVAILABLE ON KBS-COATINGS.COM**

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